



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSI 9410-011
Job Sheet 176858



Part No: DSI 9410-011

Job Qty: 5 ea

Part Name: Amends Installation Of D350-591-311/-312 Steps



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC IPP rev:B as per dwg RevB DD 10.03.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Stores/Pkg-1	9-86	MAY 02 2018
110	Packaging	5 pcs	5/11/18	5/11/18	0.00	0.00	Packaging1-5	9-86	MAY 02 2018
120	QC	5 pcs	5/11/18	5/11/18	0.00	0.00	QC4	9-86	
125	DC	5 pcs	5/11/18	5/11/18	0.00	0.00	DC		
130	Packaging	5 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-2		
140	QC21-FG	5 Ea	5/11/18	5/11/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP DSI 9410-011 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP DSI 9410-011 Location:FG123

PPP rev:
MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	40 Ea (8 ea)	90-Start up Operation	5057424
D2732-030	Rubber Cushion - 3"	20 Ea (4 ea)	90-Start up Operation	50549802
D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	10 Ea (2 ea)	90-Start up Operation	5059878
MS21042L4	Nut	40 Ea (8 ea)	90-Start up Operation	5059118
NAS1149D0463J	Washer	80 Ea (16 ea)	90-Start up Operation	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	40	439	0
	D2732-030	20	269	0
	D3595-200-300	10	31	0
	MS21042L4	40	2,862	0
	NAS1149D0463J	80	5,559	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S067641



Part: DSI 9410-011

Job No: 176858

Serial No/Batch: S067641

Revision:

Inspector:

Date: 05/02/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002978	S067637	AN4-15A	Bolt	s057424	ST343	40
002978	S067634	D2732-030	Rubber Cushion - 3"	S044807	ST410	20
002978	S067633	D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	S059818	ST041	10
002978	S067630	MS21042L4	Nut	s054118	ST303	40
002978	S067629	NAS1149D0463J	Washer	s055952	ST263	80

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/2/18 11:01 AM dart.quirion.sonia

Part Number DSI 9410-011
Description STEP MODIFICATION KIT

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Description STEP MODIFICATION KIT

CHG #.	Date	By	Relevant Documents
001	08.04.01	<i>[Signature]</i>	DR-D350-S91 Rev. N (ECN 1163)
002	11.04.15	<i>[Signature]</i>	NO CHNG FROM CHG 001 (ECN 08-533) (D519410 Rev. B)

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																							
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DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

REFERENCE ONLY

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TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

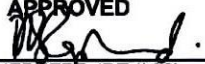
FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS
REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591.
PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS
AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	HA	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	